Selectarc G330

Universal maintenance

Description & Applications

Multipurpose high strength ferrite-austenitic electrode for repair welding on alloy and high alloy-steels, tool steels, stainless steels and dissimilar assemblies. Used for dies, mould, press tools, crane booms, shafts, gears, rails armour plates buckets ect.

All Weld Metal Mechanical Properties

R_m (MPa)	R_e (MPa)	A_5 (%)
800	550	250

Welding Current & Instructions

Electrode	ØxL (mm)	2,0x300	2,5x300	3,2x350	4,0x350
Current	(A)	50	80	110	140

ind.12



= +	~ 50V

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